

XLT ES 2016 SERIES

ORDINARY MAINTENANCE KIT / KIT MANUTENZIONE ORDINARIA

KIT	Item Pos.	Part Number Codice	Description	Descrizione	Q.TY by Pump Q.TA per Pompa	XL T2520ESI	XL T3020ESI	XL T4020ESI	XL T5620ESI
A	3- 5- 7	1.904-464.0	PLUNGER SEALS DIA. 25 mm	GUARNIZIONI PISTONE Ø25	1	•	•	•	•
B	11- 12 (19- 20 21- 22) 13	1.905-719.0	COMPLETE VALVE	VALVOLA COMPLETA	1				

EXTRAORDINARY MAINTENANCE KIT / KIT MANUTENZIONE STRAORDINARIA

KIT	Item Pos.	Part Number Codice	Description	Descrizione	Q.TY by Pump Q.TA per Pompa	XL T2520ESI	XL T3020ESI	XL T4020ESI	XL T5620ESI
C	3- 4- 5- 6- 7	1.905-694.0	COMPLETE SEALS PACKING DIA. 25 mm	PACCO COMPLETO GUARNIZIONI PISTONE Ø25	1				
D	34- 35- 36- 37	1.904-466.0	PLUNGER DIA. 25 mm	PISTONE Ø25	3				
E	2	1.099-766.0	PLUNGER OIL SEALS	ANELLI TENUTA OLIO ASTA	1				
F	26- 31- 43- 45 46- 47	1.905-613.0	KIT CRANKCASE SEALS	KIT TENUTE CARTER	1	•	•	•	•
G	3- 4- 5- 6- 7- 8 9- 10- 11- 12 (19- 20 21- 22) 13- 14- 15- 16 17- 18	1.904-468.0	COMPLETE MANIFOLD 25	TESTATA COMPLETA Ø25	1				
H	34-35-38-39- 40-41-42	1.905-715.0	CONNECTING ROD PLUNGER ROD ASSY	PREMONTATO ASTA-BIELLA-PISTONE	3				
I	13- 14	1.904-329.0	VALVE PLUG ASSY	PREMONTATO TAPPO VAM	1				

“Q.TY by Pump” => Necessary quantity to repair one pump
 “Q.TA’ per Pompa” => Quantità necessaria per riparare una pompa

TOOL KIT

<i>Part Number Codice</i>	<i>Description</i>	<i>Descrizione</i>	<i>Q.TY by Pump Q.TA per Pompa</i>	<i>XLT2520ESI</i>	<i>XLT3020ESI</i>	<i>XLT4020ESI</i>	<i>XLT5620ESI</i>
1.099-665.0	TOOL-KIT	TOOL-KIT	1				
1.905-659.0	OIL SEAL EXTRACTOR TOOL-KIT	TOOL-KIT ESTR. PARAOLIO	1	•	•	•	•
1.099-963.0	ADDITIONAL TOOL KIT	TOOL KIT ADDIZIONALE	1				

IMPORTANT

IMPORTANTE

***** *Part available ONLY in kit*
Disponibile SOLO in kit

(...) *Parts pre-assembled*
Parti pre-assemblate

PARTS LIST LISTA PARTI

Item Pos	Part Number Codice	Description	Descrizione	KIT	Q.TY Q.TA	XL72520ESI	XL73020ESI	XL74020ESI	XL75620ESI
1	9.850-377.0	CRANKCASE	CARTER		1				
2*		PLUNGER OIL SEAL	ANELLO RADIALE	E	3				
3*		"O" RING Ø1.78X37.82	"O" RING Ø1.78X37.82	A-C-G	3				
4*		PRESSURE RING 25MM	PRESSORE "U" Ø25	C-G	3				
5*		LOW PRESSURE "U" SEAL, DIA.25MM	ANELLO TENUTA "U" Ø25	A-C-G	3				
6*		INTERMED. RING 25MM	DIFFUSORE INTER. Ø25	C-G	3				
7*		HIGH PRESSURE "U" SEAL, DIA.25MM	ANELLO TENUTA "U" Ø25	A-C-G	3				
8*		BONDED SEAL STAINLESS STEEL G3/4	BONDED SEAL G3/4 INOX	G	1				
9*		STAINLESS STEEL PLUG G3/4	TAPPO G3/4 INOX	G	1				
10*		MANIFOLD HOUSING	TESTATA	G	1				
11*		"O" RING Ø2.62X25.07	"O" RING Ø2.62X25.07	B-G	6				
12*		VALVE ASSEMBLY	VALVOLA PREMONTATA	B-G	6				
13*		"O" RING Ø2.62X26.58	"O" RING Ø2.62X26.58	B-G-I	6				
14*		STAINLESS STEEL VALVE PLUG	TAPPO VALVOLA INOX	G-I	6				
15*		MANIFOLD STUD BOLT STAINLESS STEEL	VITE TCEI M10X80 INOX A2-70	G	8				
16*		LOCK WASHER STAINLESS STEEL	ROSETTA ELASTICA Ø10,2 INOX	G	8				
17*		BONDED SEAL STAINLESS STEEL G1/2	BONDED SEAL G1/2 INOX	G	1				
18*		STAINLESS STEEL PLUG G1/2	TAPPO G1/2 INOX	G	1				
19*		VALVE SEAT	SEDE VALVOLA	B-G	6				
20*		VALVE PLATE	PIATTELLO VALVOLA	B-G	6				
21*		VALVE SPRING	MOLLA VALVOLA	B-G	6				
22*		VALVE CAGE	GABBIA VALVOLA	B-G	6				
23	9.851-476.0	SCREW M8X20 STAINLESS STEEL	VITE TCEI M8X20 INOX		8				
24	9.851-133.0	LOCK WASHER STAINLESS STEEL	ROSETTA ELASTICA Ø10,2 INOX		8				
25	9.850-620.0	CLOSED BEARING HOUSING	FLANGIA CHIUSA		1				
26*		"O" RING Ø2.62X71.12	"O" RING Ø2.62X71.12	F	2				
27	9.850-347.0	ROLLER BEARING	CUSCINETTO A RULLI		2				
28	9.850-193.0	CRANKSHAFT DIA. 24 MM	ALBERO Ø24		1				
	9.850-194.0	" " " "	" "						
	9.850-195.0	" " " "	" "						
	9.850-222.0	" " " "	" "						
29	9.850-447.0	CRANKSHAFT KET	CHIAVETTA		1				
30	9.851-287.0	OIL DIP STICK	TAPPO LIVELLO OLIO		1				
31*		CRANKSHAFT SEAL	ANELLO RADIALE	F	1				
32	9.850-546.0	SHIM	DISTANZIALE		1				
33	9.850-610.0	BEARING HOUSING	FLANGIA APERTA		1				
34*		PLUNGER BOLT	VITE PISTONE	D-H	3				
35*		BONDED SEAL	BONDED SEAL	D-H	3				
36*		PLUNGER DIA. 25 MM	PISTONE Ø25	D	3				

Item Pos	Part Number Codice	Description	Descrizione	KIT	Q.TY Q.T. A	XL T2920ESI	XL T3020ESI	XL T4020ESI	XL T5620ESI
37*		STAINLESS STEEL SPACER	ROSETTA INOX	D	3				
38*		PLUNGER ROD	ASTA PISTONE	H	3				
39*		CONNECTING ROD PIN	SPINOTTO	H	3				
40*		CONNECTING ROD	BIELLA	H	3				
41*		SPRING WASHER	ROSETTA ELASTICA Ø8	H	6				
42*		CONNECTING ROD SCREW	VITE BIELLA	H	6				
43*		"O" RING Ø2.62X152.07	"O" RING Ø2.62X152.07	F	1	•	•	•	•
44	9.850-389.0	CRANKCASE COVER	COPERCHIO		1				
45*		"O" RING Ø1.78X14.00	"O" RING Ø1.78X14.00	F	1				
46*		BRASS PLUG G 3/8	TAPPO OTTONE G 3/8	F	1				
47*		SIGHT GLASS, G 3/4	SPIA LIVELLO OLIO	F	1				
48	9.851-475.0	COVER SCREW STAINLESS STEEL	VITE M6X16 INOX		5				